



# IECEX Certificate of Conformity

## INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification System for Explosive Atmospheres

for rules and details of the IECEx Scheme visit [www.iecex.com](http://www.iecex.com)

Certificate No.: **IECEX CML 20.0053X** Page 1 of 4 Certificate history:  
Status: **Current** Issue No: 2 Issue 1 (2020-11-17)  
Issue 0 (2020-06-01)  
Date of Issue: 2021-03-26  
Applicant: **Rotork Controls Ltd.**  
Brassmill Lane  
Bath  
BA1 3JQ  
United Kingdom  
Equipment: **IQT3 Range of Electric Valve Actuators**  
Optional accessory:  
Type of Protection: **Flameproof "db", Increased Safety "eb", Dust Ignition "tb", Non-Electrical "h"**  
Marking: Ex db h IIC T4 Gb Ex db h IIC T6 Gb  
Ex h tb IIIC T120°C Db Ex h tb IIIC T80°C Db  
IP66/IP68 IP66/IP68  
or when Ex e terminal facility is required or when Ex e terminal facility is required)  
Ex db eb h IIC T4 Gb Ex db eb h IIC T6 Gb  
Ex h tb IIIC T120°C Db Ex h tb IIIC T80°C Db  
IP66/IP68 IP66/IP68  
T<sub>a</sub> marking options: T<sub>a</sub> marking options:  
-20°C to +70°C -20°C to +70°C  
-30°C to +70°C -30°C to +70°C  
-40°C to +70°C -40°C to +70°C  
-50°C to +40°C -50°C to +40°C

Approved for issue on behalf of the IECEx  
Certification Body:

**S. Roubedakis**

Position:

**Technical Manager**

Signature:  
(for printed version)

Date:

2021-03-26

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Certificate issued by:

**Eurofins E&E CML Limited**  
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Ellesmere Port, CH65 4LZ  
United Kingdom





# IECEX Certificate of Conformity

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Date of issue: 2021-03-26

Issue No: 2

Manufacturer: **Rotork Controls Ltd.**  
Brassmill Lane  
Bath  
BA1 3JQ  
**United Kingdom**

Additional manufacturing locations: **Rotork Actuation (Shanghai) Co., Ltd.**  
Building G  
No.260 Liancao Rd  
Minhang District  
Shanghai 201108  
**China**

**Rotork Controls, Inc.**  
675 Mile Crossing Blvd  
Rochester  
NY 14624  
**United States of America**

**Rotork Controls (India) Pvt Ltd**  
28B,Ambattur Industrial Estate (North)  
TN Chennai-600 098  
India  
**India**

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended

## STANDARDS :

The equipment and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards

**IEC 60079-0:2017** Explosive atmospheres - Part 0: Equipment - General requirements  
Edition:7.0

**IEC 60079-1:2014-06** Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"  
Edition:7.0

**IEC 60079-31:2013** Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"  
Edition:2

**IEC 60079-7:2017** Explosive atmospheres - Part 7: Equipment protection by increased safety "e"  
Edition:5.1

**ISO 80079-36:2016** Explosive atmospheres - Part 36: Non-electrical equipment for explosive atmospheres - Basic methods and requirements  
Edition:1.0

This Certificate **does not** indicate compliance with safety and performance requirements other than those expressly included in the Standards listed above.

## TEST & ASSESSMENT REPORTS:

A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in:

Test Reports:

[GB/CML/ExTR20.0061/00](#)

[GB/CML/ExTR20.0207/00](#)

[GB/CML/ExTR21.0073/00](#)

Quality Assessment Reports:

[GB/CML/QAR19.0012/00](#)  
[GB/CML/QAR20.0010/00](#)

[GB/CML/QAR19.0019/00](#)

[GB/CML/QAR19.0023/01](#)



# IECEX Certificate of Conformity

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**EQUIPMENT:**

Equipment and systems covered by this Certificate are as follows:

The IQT3 Electric Valve Actuator comprises an oil-filled spur/worm gearbox with handwheel and de-clutch mechanism, to which is attached an electrical enclosure and a terminal enclosure. Both these enclosures form an integral part of the gearcase and are designed to satisfy the requirements for flameproof equipment.

Refer to Annex for full description and conditions of manufacture.

**SPECIFIC CONDITIONS OF USE: YES as shown below:**

Refer to Annex for specific conditions of use.



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## **DETAILS OF CERTIFICATE CHANGES (for issues 1 and above)**

### **Issue 1**

This issue introduced the following changes:

1. The addition of alternative radio modules to the existing WT12 Bluetooth module.
2. Update to permit end user's communication with actuator via mobile device App.
3. The removal of all references to nominal stats.
4. Clarification on the conditions of use on the battery shut-down module.
5. The addition of a 'Vandal-Proof' Extra Short Cover to the Bill of Materials.

### **Issue 2**

This issue introduced the following change:

1. To include an alternative manufacturing location.

### **Annex:**

[IECEX CML 20.0053X Iss. 2 Certificate Annex\\_1.pdf](#)

**Annexe to:** IECEx CML 20.0053X Iss. 2  
**Applicant:** Rotork Controls Limited  
**Apparatus:** IQT3 Range of Electric Valve Actuators



## Description

The IQT3 Electric Valve Actuator comprises an oil-filled spur/worm gearbox with handwheel and de-clutch mechanism, to which is attached an electrical enclosure and a terminal enclosure. Both these enclosures form an integral part of the gearcase and are designed to satisfy the requirements for flameproof equipment. In addition, the terminal enclosure is designed to satisfy the requirements for increased safety, providing an alternative method of protection for the field wiring facilities. The IQT3 Electric Valve Actuator comprises a range of electric actuators based upon two gearcase sizes, the flameproof enclosures are constructionally identical on both gearcase sizes.

The IQT3 Electric Valve Actuator is driven by a 24 Vdc, or in the case of the IQT3000 36 Vdc, permanent magnet motor which is controlled by an internal control circuit. The latter can be configured to accept various external power supplies ranging from three phase, single phase to 24 Vdc.

The permanent magnet dc motor is installed in the electrical enclosure by means of a motor cover, which has a spigoted flamepath joint and is secured by three M8 socket cap-head screws. The rotary output from the motor, transfers to the gearbox by means of a shaft supported in a rolling element bearing and a cylindrical brass flamepath bushing.

The dc motor is fitted with two 150°C thermal protective devices. There is a facility to override these devices should the user find it necessary. See Specific Conditions of Use.

An electrical cover connects to the gearcase by means of a spigoted flamepath joint and is secured by four M8 socket cap-head screws. In one end of the electrical cover a window is provided to allow the external observation of an internal LCD display. As well as the motor, the electrical enclosure contains monitoring and control circuitry and a battery. The monitoring and control circuitry controls the output speed and torque of the motor. It also senses and controls the position of the output shaft of the actuator by means of an encoder shaft. This shaft transfers to the gearbox by means of a cylindrical brass flamepath bushing.

The terminal enclosure connects to the electrical enclosure via the gearcase. The terminal enclosure incorporates a terminal bung, which comprises of a moulded main body, through which passes a number of terminals that are moulded in place. Optionally, in all deep cover versions, and compulsory in all increased safety versions; the terminal bung provides separation between the gearcase/electrical enclosure and the terminal enclosure. The joint between the two parts forming a flamepath. The terminal enclosure provides all electrical field-wiring terminations at the terminal bung. Cable entry facilities are provided in the form of two or four threaded entries. The terminal enclosure is closed by means of a terminal cover which connects to the gearcase by means of a tapered spigot flamepath joint and is secured by four M8 socket cap-head screws.

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## **Model Codes**

The following gearcase options are covered by the scope of this certificate:

### **IQT50, IQT100, IQT125, IQT250, IQT500 and IQT1500**

Quarter turn and multi-turn output option (designated IQT or IQTF respectively);  
Three phase, single phase and dc actuator power supply;  
Modulating output duty cycle option (designated IQTM or IQTFM).

### **IQT1000, IQT2000 and IQT3000**

Quarter turn and multi-turn output option (designated IQT or IQTF respectively);  
Three phase, single phase and dc actuator power supply;  
Modulating output duty cycle option (designated IQTM or IQTFM).

## **Design Options**

Extra Alarm Relays

## **Fieldbus System Control Options**

Network interface cards: Pakscan; Modbus; Profibus; Foundation Fieldbus; Devicenet.

## **Remote Control**

Analogue Control – Folomatic;  
Analogue position feedback – CPT;  
Analogue torque feedback – CTT.

## **Deep Terminal Cover Option – All actuator sizes**

The deep terminal cover allows the installation of a PCB for Network disconnect applications or a wireless network PCB and associated external aerial enclosure. The deep cover is provided with threaded entry points.

## **Intumescent Coating Option**

The Intumescent coating is a fire-retardant coating which swells as a result of heat exposure increasing in volume and decreasing in density the effect of which is to insulate the actuator from fire allowing it to continue to operate.

## **Plug & Socket Cover/Plug & Socket Connection/Non-Flameproof Terminal Bung option - Ex db versions Gas Group IIB and Ex tb versions only, all sizes, Tamb -20°C to +70°C.**

The flameproof terminal bung is removed and replaced with a non-flameproof Plug & Socket arrangement. To accommodate the plug and socket arrangement, a Plug & Socket Cover has been introduced, manufactured in aluminium alloy to BS1490, Grade: LM25M. The latter includes up to four M25 threaded cable entry points. Additionally, it can optionally accommodate the Network Disconnect PCB.

Optionally in place of the Plug & Socket Connection facility, a non-flameproof Terminal Bung can be installed along with the Plug & Socket Cover, with or without the Network Disconnect PCB.

## Shutdown Battery Module Option

The Range of Electric Valve Actuators sizes IQT50, 100, 125, 250, 500, 1000, 1500 and 2000, (IQT, IQTF, IQTM and IQTFM Types as applicable), ambient temperature range -40°C to +70°C may have a long electrical cover to accommodate a lithium-ion battery pack, associated control protective circuitry, and a heater.

## Conditions of Manufacture

The following conditions are required of the manufacturing process for compliance with the certification.

- i. Where the product incorporates certified parts or safety critical components the manufacturer shall ensure that any changes to those parts or components do not affect the compliance of the certified product that is the subject of this certificate.
- ii. Each IQT3 Range of Electric Actuators shall be subjected to a routine overpressure test in accordance with IEC 60079-1 clause 16 at the following values.

### Routine overpressure tests Tamb -20°C

Equipment	Test Pressure (bar)
<b>Non-Flameproof Terminal Bung fitted (Normal Terminal Cover)</b>	
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	23.43
Motor Cover - Aluminium Alloy to ASTM B85, Grade: A360 LM20	23.43
Extra-Short Electrical Cover - Aluminium Alloy to BS1490. Grade: LM25M	23.43
<b>Non-Flameproof Terminal Bung fitted (Deep Terminal Cover)</b>	
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	29.32
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade 12.9 fasteners	29.32
Motor Cover - Aluminium Alloy to ASTM B85, Grade: A360 LM20	29.32
Extra-Short Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25M	29.32
Deep Terminal Cover - Aluminium Alloy to BS1490, Grade: LM25TF (heat treated)	29.32
Aerial Housing - Dalau Ltd, Grade: Dalcon 001	29.32
<b>Gearcase/Electrical Compartment with flameproof Terminal Bung fitted</b>	
Gearcase/Electrical Compartment – Terminal bung circlip groove Aluminium Alloy to BS1490. Grade: LM25M	20.69
Gearcase/Electrical Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	20.69
Extra-Short Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25M	20.69
Terminal Bung - Crastin ST830FRUV/Robnor PX700/BK	20.69

**Routine overpressure tests Tamb below -20°C**

Equipment	Test Pressure (bar)
<b>Non-Flameproof Terminal Bung fitted (Normal Terminal Cover)</b>	
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	36.35
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade 12.9 fasteners	36.35
Terminal Cover - Aluminium Alloy to ASTM B85, Grade: A360	36.35
Motor Cover - Aluminium Alloy to ASTM B85, Grade: A360 LM20	36.35
Extra-Short Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25M	36.35
<b>Terminal Housing with flameproof Terminal Bung fitted (Normal Terminal Cover)</b>	
Gearcase Terminal Compartment - Aluminium Alloy to BS1490. Grade: LM25M Grade A4-80 fasteners	18.09
Terminal Bung - Crastin ST830FRUV/Robnor PX700/BK	18.09
<b>Terminal Housing with flameproof Terminal Bung fitted (Deep Terminal Cover &amp; Network Disconnect PCB)</b>	
Gearcase Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	20.86
Terminal Bung - Crastin ST830FRUV/Robnor PX700/BK	20.86
Deep Terminal Cover - Aluminium Alloy to BS1490, Grade: LM25TF (heat treated)	20.86
<b>Gearcase/Electrical Compartment with flameproof Terminal Bung fitted</b>	
Gearcase/Electrical Compartment - Terminal Bung circlip groove - Aluminium Alloy to BS1490, Grade: LM25M	29.93
Gearcase/Electrical Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	29.93
Gearcase/Electrical Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade 12.9 fasteners	29.93
Motor Cover - Aluminium Alloy to BS1490, Grade: LM25M	29.93
Extra-Short Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25M	29.93
Terminal Bung - Crastin ST830FRUV/Robnor PX700/BK	29.93

**Routine overpressure tests when fitted with the shutdown battery module. Non-flameproof terminal bung fitted Tamb -20°C**

Equipment	Test Pressure (bar)
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	23.56



Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade 12.9 fasteners	23.56
Motor cover - Aluminium Alloy to ASTM B85, Grade: A360 LM20	23.56
Long Electrical Cover - Aluminium Alloy to ASTM B85, Grade: A360 (or equivalent)	23.56
Long Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25TF (heat treated) (or equivalent)	23.56

**Routine overpressure tests when fitted with the shutdown battery module. Non-flameproof terminal bung fitted Tamb -40°C**

Equipment	Test Pressure (bar)
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade A4-80 fasteners	36.78
Gearcase/Electrical/Terminal Compartment - Aluminium Alloy to BS1490. Grade: LM25M Grade 12.9 fasteners	36.78
Motor Cover - Aluminium Alloy to ASTM B85, Grade: A360 LM20	36.78
Long Electrical Cover - Aluminium Alloy to ASTM B85, Grade: A360 (or equivalent)	36.78
Long Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25TF (heat treated) (or equivalent)	36.78
Terminal Cover - Aluminium Alloy to ASTM B85, Grade: A360	36.78

**Routine overpressure tests when fitted with the shutdown battery module. Flameproof terminal bung fitted. Routine overpressure tests Tamb -20°C**

Equipment	Test Pressure (bar)
Gearcase/Electrical/ Compartment Terminal bung circlip groove - Aluminium Alloy to BS1490, Grade: LM25M	28.97
Gearcase/Electrical/ Compartment - Aluminium Alloy to BS1490. Grade: LM25M Grade A4-80 fasteners	28.97
Gearcase/Electrical/ Compartment - Aluminium Alloy to BS1490, Grade: LM25M Grade 12.9 fasteners	28.97
Motor Cover - Aluminium Alloy to ASTM B85, Grade: A360 LM20	28.97
Long Electrical Cover - Aluminium Alloy to ASTM B85, Grade: A360 (or equivalent)	28.97
Long Electrical Cover - Aluminium Alloy to BS1490, Grade: LM25TF (heat treated) (or equivalent)	28.97
Terminal Bung - Crastin ST830FRUV/Robnor PX700/BK	28.97

- iii. When the terminal enclosure utilises increased safety explosion protection, the following electrical strength tests shall be applied to the termination facilities for at least 60 s in accordance with IEC 60079-7 by clause 6.1 at the following values:

Test Voltage Applied Between	Test Voltage
Three phase Terminations/Case	2,500 Vrms
Three phase Terminals/Low Voltage Terminations	2,500 Vrms
Low Voltage Terminations/Case	1,500 Vrms

Alternatively, a test shall be carried out at 1.2 times the test voltage. But maintained for at least 100 ms in accordance with IEC 60079-7 clause 7.1.

- iv. The Deep Terminal Cover option shall not be marked for applications below -20°C unless a flameproof Terminal Bung is fitted.
- v. When the Intumescent Coating is applied the equipment shall not be marked T6/T80°C.
- vi. The Shutdown Battery Module combined with the flameproof Terminal Bung shall not be marked for use in IIC applications below -20°C.

## Specific Conditions of Use

The following conditions relate to safe installation and/or use of the equipment.

- i. This certificate does not cover the IQT3 Range of Electric Valve Actuators if the motor has been overridden. See manufacturer's instructions.
- ii. The IQT3 Range of Electric Valve Actuators shall be installed such that the risk of impact to the window is low.
- iii. In accordance with IEC 60079-1 clause 5.1, the critical dimensions of the flamepaths are as follows:

Flamepath	Max, Gap (mm)	Min. L (mm)
Terminal Cover/Terminal Housing	0.15	26.95
Gearcase/Plug and Socket Cover	0.15	27.00
Terminal Bung/Gearcase	0.20	26.0
Electrical Cover/Gearcase	0.15	26.0
Motor Cover/Gearcase	0.15	26.0
Motor Shaft/Motor Shaft Bushing	0.24	25.0
Motor Shaft Bushing/Gearcase	0.00	25.0
Encoder Shaft/Resolver Shaft Bushing	0.08	28.0
Encoder Shaft Bushing/Gearcase	0.07	25.0

- iv. When the IQT3 Range of Electric Valve Actuators are marked with a T6 temperature classification/T80°C maximum surface temperature, the following duty cycle is applicable:

**IQT50, IQT100, IQT125, IQT250, IQT500, IQT1000, IQT1500 and IQT2000**

15 minutes rated based upon a nominal 75% of rated torque.

**IQT3000**

15 minutes rated based upon a nominal 50% of rated torque.

- v. When the actuator has a Shutdown Battery Module installed, the actuator shall only operate a certain number of strokes when the battery is in use or during mains power loss. Below is the number of strokes the battery pack can sustain and the time to recharge in reference to utilized strokes. The Shutdown Battery Pack shall only be used to either open or close the end-application valve once, even during manual adjustment.

Size	IQT - Number of strokes	Discharging duration (mins)	IQT - Time to recharge per stroke (mins)
IQTF 50	80	4	2
IQTF 100	72	4	2
IQT 125*	30	4	5
IQT 250*	14	4	11
IQT 500*	8	4	19
IQT 1000*	4	4	38
IQT 2000*	2	4	75
* These models may have the prefix IQT, IQTF, IQTM or IQTFM			

When the shutdown Battery Pack is installed, the actuator powered from mains shall operate as follows:

IQT/IQTF series up to 2000 models:- 15 minutes rated based at 60°C ambient temperature and 6 minutes rated based at 70°C on a nominal torque of 75% of rated torque.

IQTM/IQTFM series up to 2000 models:- 50% duty cycle rated based at 60°C ambient temperature and 20% duty cycle rated based at 70°C on a nominal torque of 50% of rated torque.

- vi. Where the end user connects locally to the actuator via a mobile app, the end user must use a suitably certified explosion proof handheld device.