



Keeping the World Flowing
for Future Generations



Stainless Steel Roto Link Installation Instructions



Procedure:

1. In preparation for joining the two ends of the chain, cut off and discard any loose pieces.
2. Slide one "hook" of the Roto Link through both loops on the small end of the chain then work the remaining hook through both loops of the chain.
3. With Roto Link now in place on the chain, slide it to the large end of the chain as shown.
4. Connect the two ends of the chain by hooking the small end of the Roto Link to the large end of the link on the other end of the chain.
5. Using either vise grip or channel lock pliers, squeeze both hooks of the Roto Link into "closed" position.
THE TWO ENDS OF THE CHAIN ARE NOW SECURELY CONNECTED FORMING ONE CONTINUOUS LOOP.

Caution:

1. **DO NOT EXCEED** the working load limit.
2. **DO NOT USE** for overhead lifting or hoisting.
3. **DO NOT USE** if chain or components are distorted or worn.
4. **MISUSE** can result in serious bodily injury or property damage.
5. Ensure that the Roto Link size being used matches the corresponding chain size.
6. All chain wheel and chain installations, regardless of age, must be regularly inspected as part of the user's Safety/Maintenance procedures.

Working Load Limits:

- #2 Chain: 155 lbs.
- 1/0 Chain: 265 lbs.
- 4/0 Chain: 485 lbs.
- 5/0 Chain: 580 lbs.



A full listing of the Rotork sales and service network is available on our website.
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